

marshall and swift cost index table 2014 Workbook

marshall and swift cost index table 2014 is an essential resource widely used in the construction and insurance industries to estimate building costs accurately. This index provides valuable data that helps professionals determine the current replacement costs of structures by considering material and labor cost fluctuations over time. The 2014 edition of the Marshall and Swift Cost Index Table offers insights into the construction market at that time, serving as a critical benchmark for appraisers, contractors, and insurance adjusters. Understanding this index allows for precise valuation, budgeting, and risk assessment, making it a vital tool in various sectors.

Understanding the Marshall and Swift Cost Index

What Is the Marshall and Swift Cost Index?

The Marshall and Swift Cost Index is a comprehensive measure that tracks changes in construction costs over time. It is compiled annually and is based on an extensive survey of construction material prices, labor costs, and other related expenses. The index is primarily used to adjust historic cost data to current values or to forecast future costs, making it invaluable in property valuation, insurance claims, and project planning.

Historical Significance and Evolution

Since its inception, the Marshall and Swift Cost Index has evolved to reflect the dynamics of the construction industry. The 2014 table incorporates data from previous years, capturing trends such as inflation, material shortages, labor market conditions, and technological advancements. Over the years, this index has become a standard metric for industry professionals to ensure accurate cost estimations.

Highlights of the 2014 Marshall and Swift Cost Index Table

Key Features of the 2014 Edition

The 2014 table provides a detailed breakdown of construction costs, including:

- Material costs
- Labor expenses

- Equipment costs
- Overhead and profit margins

These components are aggregated into an index that reflects the overall cost environment for that year.

Major Cost Components Covered

The 2014 index table covers various building types and construction sectors, such as:

- Residential buildings
- Commercial structures
- Industrial facilities
- Public infrastructure

Each category has specific indices that help tailor cost estimates for different project types.

Utilizing the 2014 Marshall and Swift Cost Index Table

How to Read and Interpret the Table

The table typically presents:

- **Index Numbers:** Numeric values indicating relative costs compared to a base year.
- **Percentage Changes:** Showing how costs have increased or decreased from previous periods.
- **Cost Multipliers:** Factors used to adjust historic costs to current or future estimates.

Understanding these components allows professionals to make accurate cost adjustments.

Application in Construction Cost Estimation

Using the 2014 index table, estimators can:

- Update historic project costs to 2014 dollars
- Estimate the current replacement cost of buildings
- Calculate insurance coverage limits
- Assess project budgets and financial plans

The index serves as a reliable benchmark for adjusting costs based on industry trends.

Importance of the Marshall and Swift Cost Index in 2014

Industry Impact and Usage

In 2014, the Marshall and Swift Cost Index was crucial for:

- Insurance industry professionals determining accurate claim settlements
- Construction firms planning budgets in a fluctuating economic environment
- Appraisers valuing properties for sale or taxation
- Developers assessing project feasibility

Advantages of Using the 2014 Index Table

The 2014 index offers several benefits:

- Provides a standardized method for cost adjustment
- Reflects actual market conditions of 2014
- Enhances accuracy in property valuation and insurance claims
- Facilitates comparisons across different projects and regions

Accessing the Marshall and Swift Cost Index Table 2014

Where to Find the 2014 Index Data

The 2014 Marshall and Swift Cost Index Table can be accessed through:

- Official publications from Marshall & Swift/Boeckh
- Industry-specific software platforms
- Construction cost estimation manuals
- Online databases and industry reports

Tips for Using the Index Effectively

To maximize the utility of the 2014 index:

- Ensure you are referencing the correct version of the table
- Use the appropriate category index for your specific project
- Combine the index with local market data for refined estimates
- Update calculations regularly to account for market shifts

Limitations and Considerations

Potential Challenges with the 2014 Index

While the 2014 Marshall and Swift Cost Index is a valuable tool, certain limitations should be considered:

- The index reflects national averages and may not account for regional cost variations
- Construction costs can fluctuate due to unforeseen economic factors not captured in the index
- Technological advancements after 2014 may render some data outdated for future estimates
- Inflation adjustments require careful application to avoid inaccuracies

Complementary Resources and Best Practices

To improve accuracy:

- Combine the index with local construction cost data
- Consult recent industry reports and market analyses
- Use updated indices when available for future planning
- Engage professional appraisers or cost estimators for complex projects

Conclusion: The Significance of the 2014 Marshall and Swift Cost Index Table

The **marshall and swift cost index table 2014** remains a cornerstone for accurate construction and property valuation. It encapsulates industry trends, inflation, and market conditions from that year, providing a reliable benchmark for professionals. Whether used for insurance claims, budgeting, or appraisal purposes, understanding how to interpret and apply this index ensures precision and confidence in cost estimates. As the construction industry continues to evolve, the principles and data from the 2014 index serve as a foundation for ongoing analysis and decision-making, highlighting its enduring relevance in the field.

Marshall and Swift Cost Index Table 2014 is an essential resource utilized by professionals in the construction, real estate, and appraisal industries to estimate the costs of building and remodeling

properties. This index serves as a benchmark for assessing how construction costs evolve over time, providing valuable data that supports accurate valuation, budgeting, and project planning. For those involved in property assessment or construction management, understanding the intricacies of the Marshall and Swift Cost Index Table from 2014 can significantly enhance decision-making processes.

Understanding the Marshall and Swift Cost Index

What is the Marshall and Swift Cost Index?

The Marshall and Swift Cost Index (MSCI) is a comprehensive and widely-used index that tracks the costs associated with building construction and improvements. It is published periodically, typically monthly or annually, reflecting changes in labor, materials, and other construction-related expenses. The index helps appraisers, contractors, and developers adjust historical cost data to current market conditions, ensuring estimates remain relevant and accurate.

The 2014 edition of the Marshall and Swift Cost Index Table provides data specifically for that year, capturing the economic conditions, inflation rates, and industry trends impacting construction costs at that time.

Importance of the 2014 Index Table

The 2014 index serves as a historical snapshot, offering insights into the economic environment of that year. It is particularly useful for:

- Valuation of older properties or projects that originated around 2014.
- Analyzing cost trends over time by comparing with previous or subsequent years.
- Estimating renovation or repair costs for properties built or modified in 2014.
- Supporting insurance claims or litigation where historical cost data is necessary.

Features of the 2014 Marshall and Swift Cost Index Table

Structure and Content

The 2014 table is organized to facilitate quick reference and accurate calculations. It typically includes:

- Cost indices segmented by building type (residential, commercial, industrial, institutional).
- Categories for different construction components such as materials, labor, and equipment.

- Monthly or quarterly data points to track fluctuations throughout the year.
- Base year references, often with a specific index value set for a particular year (e.g., 1990 = 100).

This structure allows users to adjust costs from historical data to 2014 figures or project future costs based on the trends captured.

Construction Types Covered

The 2014 version covers various building types, including:

- Single-family residences
- Multi-family units
- Commercial offices
- Retail spaces
- Warehouses and industrial facilities
- Institutional buildings such as schools and hospitals

Each category reflects unique cost factors, enabling more precise estimates tailored to the specific project.

Cost Components and Index Calculation

The table disaggregates costs into key components:

- Materials: Changes in raw material prices for construction.
- Labor: Wage rates and productivity adjustments.
- Equipment: Costs of machinery and tools.
- Design and Overhead: Administrative expenses, permits, and other indirect costs.

The overall cost index is derived by combining these components, often weighted according to their proportion in total construction costs.

Advantages of Using the 2014 Marshall and Swift Cost Index Table

- **Accuracy in Cost Estimation:** Provides detailed data to adjust for inflation and market changes, leading to more precise cost assessments.
- **Historical Reference:** Useful for analyzing cost trends over time and understanding economic

impacts on construction costs.

- **Industry Standard:** Widely recognized and accepted in valuation and appraisal communities, ensuring consistency across projects.

- **Comprehensive Coverage:** Includes diverse building types and components, making it versatile for various projects.

- **Facilitates Budgeting and Planning:** Enables contractors and owners to forecast costs accurately and plan financial allocations accordingly.

Limitations and Challenges of the 2014 Index Table

- **Historical Data Constraints:** The 2014 data may be outdated for current projects, necessitating adjustments with more recent indices.

- **Regional Variations:** The index is often national or regional; local market conditions may differ significantly.

- **Market Volatility:** Rapid economic changes post-2014, such as material shortages or labor strikes, may not be reflected.

- **Component Specificity:** Not all construction components or specialized projects may be accurately represented.

- **Limited Predictive Power:** While useful for historical adjustment, it does not predict future costs beyond the scope of its data period.

How to Use the 2014 Marshall and Swift Cost Index Table Effectively

Adjusting Historical Cost Data

To estimate current or other historical costs, users can:

- Identify the relevant index value for 2014 from the table.
- Determine the current or target year's index value.
- Calculate the adjusted cost using the formula:

$$\text{Adjusted Cost} = \text{Historical Cost} \times (\text{Current Year Index} / 2014 \text{ Index})$$

This method ensures that valuation or budgeting reflects market changes over time.

Estimating Construction Costs for Projects in 2014

When planning a project based on 2014 data:

- Refer to the specific building type and components relevant to the project.
- Use the index values from the table to derive cost estimates.
- Incorporate contingency factors for regional differences or project-specific complexities.

Comparative Analysis and Trend Evaluation

By comparing the 2014 index with other years:

- Identify inflation trends.
- Assess market stability.
- Make informed decisions regarding timing and investment.

Conclusion: The Significance of the 2014 Marshall and Swift Cost Index Table

The 2014 Marshall and Swift Cost Index Table remains a vital tool for professionals engaged in property valuation, construction planning, and cost analysis. Its detailed segmentation by building type and cost components allows for nuanced and accurate estimations, accommodating the diverse needs of stakeholders across the industry. While it has limitations due to its age and regional applicability, its value as a historical reference and a baseline for cost adjustments is undeniable.

For those working with properties from or around 2014, this index provides a reliable foundation to understand construction costs during that period and to project future expenses with greater confidence. As with any economic indicator, it should be used in conjunction with current market data and regional considerations for optimal results.

In sum, the Marshall and Swift Cost Index Table 2014 exemplifies the integration of industry data and economic analysis, supporting informed decision-making in the complex landscape of construction and property valuation.

Question What is the Marshall and Swift Cost Index Table 2014 used for? The Marshall and Swift Cost Index Table 2014 is used to estimate the current cost of construction and equipment by providing indexed cost data from 2014, helping engineers and project managers assess project budgets and cost adjustments over time. **Answer** How can I access the Marshall and Swift Cost Index Table 2014? The table is available through industry subscriptions, engineering libraries, or purchased directly from Marshall and Swift/Boeckh, a division of CoreLogic, which publishes the indices annually. Why is the Marshall and Swift Cost Index important for construction projects? It provides standardized cost data that helps estimate project costs accurately, compare costs over different years, and adjust for inflation, ensuring better budget planning and financial management. How do I

use the Marshall and Swift Cost Index Table 2014 to update project costs? You identify the base cost from 2014 and multiply it by the ratio of the current year's index to the 2014 index, giving an updated cost estimate that accounts for inflation and market changes. Are the Marshall and Swift Cost Indexes updated annually after 2014? Yes, the Marshall and Swift Cost Indexes are updated annually to reflect current market conditions, but the 2014 table serves as a historical reference point for that year. What industries primarily use the Marshall and Swift Cost Index Table 2014? Industries such as construction, manufacturing, engineering, and project management frequently use the index to estimate and compare costs for plant, equipment, and construction projects. Can I use the Marshall and Swift Cost Index Table 2014 for projects in 2024? While it can provide a historical baseline, it is recommended to use the most recent index data for current project estimates to ensure accuracy, as costs fluctuate over time. How does the Marshall and Swift Cost Index differ from other cost indices? The Marshall and Swift Index specializes in construction and plant equipment costs, offering detailed industry-specific data, whereas other indices may focus on general inflation or consumer prices. What are the limitations of using the Marshall and Swift Cost Index Table 2014? Limitations include potential outdated data for current projects, regional cost variations not reflected in the index, and the assumption that industry trends are uniform, which may not always be accurate.

Related keywords: Marshall and Swift, cost index, 2014, construction costs, building cost data, construction index table, cost estimation, Marshall and Swift index, 2014 cost data, construction industry costs

folding table saw outfeed table plans

Folding table saw outfeed table plans are an invaluable resource for woodworking enthusiasts and professionals alike. An outfeed table enhances the safety, efficiency, and precision of your table saw operations, especially when working with large sheets or long boards. The beauty of a folding design lies in its space-saving capability, allowing you to easily stow the table when not in use without sacrificing stability or functionality. Whether you're a seasoned woodworker or a DIY hobbyist, crafting a custom folding outfeed table can significantly improve your workshop setup. In this comprehensive guide, we will explore detailed plans, essential considerations, and step-by-step instructions to help you build a practical and durable folding table saw outfeed table.

Understanding the Importance of a Folding Outfeed Table

Why Build an Outfeed Table?

An outfeed table provides support for large workpieces as they exit the table saw, preventing

sagging and kickback. It enhances safety and accuracy, especially during rip cuts involving long boards or sheet goods. A dedicated outfeed surface also reduces wear on your main saw table and minimizes the risk of accidental damage.

Advantages of a Folding Design

- Space Efficiency: Folds away when not in use, ideal for small workshops.
- Portability: Easier to move around or store compared to fixed tables.
- Convenience: Quick setup and collapse streamline workflow.
- Customization: Can be tailored to fit your specific saw model and workspace.

Planning Your Folding Outfeed Table

Assessing Your Workshop Space and Needs

Before diving into plans, evaluate your workshop layout:

- Measure available space when the table is folded and unfolded.
- Determine the maximum size of workpieces you typically handle.
- Consider the height and dimensions of your existing table saw.

Choosing Materials

Select durable, stable materials:

- Surface: Plywood (3/4" thickness) or MDF for smooth, flat support.
- Frame: Hardwood or sturdy softwood like pine or oak.
- Hinges and Hardware: Heavy-duty hinges, locking mechanisms, and support braces.
- Fasteners: Screws, bolts, and washers suitable for woodworking.

Design Considerations

- Ensure the table height matches your saw's surface for seamless support.
- Incorporate fold lines that allow easy collapse without compromising stability.
- Include adjustable or removable supports for different workpiece sizes.
- Plan for easy access to the saw controls and safety features.

Step-by-Step Folding Outfeed Table Plans

1. Gather Your Tools and Materials

- Power drill and screwdriver
- Circular saw or table saw
- Clamps
- Measuring tape and square
- Sandpaper or sander
- Hinges and support brackets
- Material for surface and frame

2. Cut Your Components

- Tabletop: Cut a piece of plywood or MDF to the desired size (e.g., 24" x 48").
- Supporting Frame: Cut side rails, end supports, and cross braces from hardwood or your chosen material.
- Folding Mechanism: Cut two or more support arms with hinge points, ensuring they can fold flat against the main frame.

3. Assemble the Main Frame

- Attach side rails to the underside of the tabletop using screws and brackets.
- Install cross braces for added stability.
- Ensure all connections are square and secure.

4. Install Folding Supports

- Attach support arms with heavy-duty hinges on one side of the table, allowing them to fold down.
- Secure the other end of the supports to the workshop surface or a dedicated stand.
- Test the folding mechanism to ensure smooth operation.

5. Add Locking and Support Mechanisms

- Incorporate support brackets or locking pins to hold the table in the unfolded position.

- Consider adjustable supports or telescoping legs for height customization.
- Add non-slip pads or feet for stability.

6. Sand and Finish

- Sand all surfaces smooth to prevent splinters.
- Apply a protective finish or sealant if desired.

7. Mount the Outfeed Table to Your Saw

- Position the table in line with your saw's outfeed side.
- Secure it firmly to prevent movement.
- Ensure the height aligns perfectly with your saw's surface for seamless support.

Additional Tips for Building a Durable Folding Outfeed Table

Maximizing Stability

- Use robust hinges rated for the weight.
- Reinforce support arms with additional bracing if necessary.
- Incorporate locking mechanisms to keep the table stable during use.

Enhancing Portability and Storage

- Use lightweight yet sturdy materials.
- Design fold lines that allow the table to fold flat easily.
- Consider adding handles or wheels for easier movement.

Customizing Your Outfeed Table

- Add drawers or storage compartments underneath.
- Incorporate cutouts or cable management features.
- Paint or stain to match your workshop decor.

Common Challenges and Solutions

Ensuring Proper Alignment

- Use precise measurements and square tools during assembly.
- Double-check hinge placement for smooth folding.

Maintaining Stability When Unfolded

- Use strong support braces and locking pins.
- Test the table with different workpieces to verify sturdiness.

Dealing with Space Constraints

- Opt for smaller designs or foldable supports.
- Use wall-mounted brackets to enhance support without occupying floor space.

Final Thoughts

Building a folding table saw outfeed table is an excellent way to improve your woodworking setup without sacrificing precious workshop space. With careful planning, quality materials, and precise construction, you can create a custom outfeed solution tailored to your needs. Not only does this project enhance safety and efficiency, but it also adds a professional touch to your workshop. Whether you're looking for a simple fold-up support or a feature-rich work surface, the right plans and execution can make all the difference. Take your time, measure twice, and enjoy crafting a reliable, space-saving addition to your woodworking arsenal.

Additional Resources

- Video Tutorials: Many woodworking channels offer step-by-step guides for outfeed tables.
- Workbench Plans: Combining your outfeed table with a custom workbench can maximize workshop functionality.
- Community Forums: Join woodworking forums for tips, modifications, and shared experiences.

Embark on your project today and enjoy the benefits of a well-designed folding outfeed table ? a true game-changer in your woodworking journey!

Folding Table Saw Outfeed Table Plans: The Ultimate Guide to Enhancing Your Workshop Efficiency

In the world of woodworking, precision, safety, and efficiency are paramount. Whether you're a seasoned professional or a passionate hobbyist, optimizing your workspace can significantly impact the quality of your projects. Among the essential accessories that elevate your woodworking experience is the folding table saw outfeed table. Not only does it provide a stable surface for large workpieces, but its folding design also ensures that your workshop remains compact and versatile. In this comprehensive guide, we'll explore everything you need to know about folding table saw outfeed table plans?from their benefits and design considerations to step-by-step building instructions and expert tips.

Understanding the Importance of an Outfeed Table

Before diving into plans and construction, it's crucial to comprehend why an outfeed table is a vital component of your workshop setup.

What Is an Outfeed Table?

An outfeed table is a surface positioned behind or beside a table saw, designed to support long or wide workpieces as they are cut. It ensures a smooth transition of materials from the saw blade to the supporting surface, reducing strain on the operator and helping maintain precise cuts.

Why Use a Folding Outfeed Table?

While fixed outfeed tables are common, a folding outfeed table offers several advantages:

- Space Efficiency: When not in use, it folds away, freeing up valuable workshop space.
- Portability: Easier to move or store, especially in smaller workshops.
- Convenience: Quick setup and breakdown make it ideal for projects requiring different configurations.
- Cost-Effective: Avoids the need for large permanent fixtures, saving money and space.

Design Considerations for Folding Outfeed Tables

Creating an effective folding outfeed table requires careful planning. Here are key factors to consider:

Size and Dimensions

- Width and Depth: The table should extend beyond the saw's table to support long workpieces. Common widths range from 24" to 36", with depths of 12" to 24".

- Height: Typically matches the height of your saw's table for seamless support, usually around 34" to 36".

Materials

- Surface: Plywood or MDF with a smooth finish for precise cuts.
- Frame and Supports: Hardwood or sturdy metal for durability, especially around hinges and folding mechanisms.
- Wheels or Casters: Optional, for mobility.

Folding Mechanism

- Hinges: Heavy-duty hinges that allow smooth folding.
- Locking Devices: To secure the table in the open position during use.
- Ease of Folding: Mechanism should be simple yet stable.

Stability and Support

- Reinforced framing to prevent sagging.
- Adjustable leveling feet if the workshop floor is uneven.

Step-by-Step Plans for Building a Folding Outfeed Table

Constructing your own folding outfeed table can be a rewarding project. Below is an outline of the essential steps, along with tips for customization.

Materials Needed

- 3/4" plywood sheet (for surface)
- Hardwood or metal for frame
- Heavy-duty hinges
- Locking pins or clamps
- Bolts, nuts, and washers
- Casters (optional)
- Wood screws
- Wood glue
- Sandpaper or finish

Tools Required

- Circular saw or table saw
- Drill with various bits
- Screwdriver
- Clamps
- Measuring tape
- Square
- Level

Building Instructions

- Measure and Plan
 - Measure your saw's dimensions and workspace.
 - Sketch a detailed plan, noting measurements for each component.
- Cut the Surface Board
 - Cut the plywood sheet to your desired size, ensuring it extends adequately to support long pieces.
 - Sand edges for smoothness.
- Construct the Frame
 - Build a rectangular frame from hardwood or metal that matches the surface dimensions.
 - Reinforce corners with additional blocks or braces for stability.
- Attach the Folding Legs
 - Use heavy-duty hinges to connect the frame to folding legs.
 - Ensure the hinges are positioned for balanced support.

- Attach locking mechanisms (such as clamps or pins) to hold the table in the open position.
- Install the Surface
 - Secure the plywood surface to the frame with screws and glue.
 - Check for flatness and secure fit.
- Add Supports and Supports
 - Incorporate foldable brackets or fold-out supports underneath for additional stability if necessary.
 - Install leveling feet if needed.
- Attach Casters (Optional)
 - For mobility, attach casters to the legs, ensuring they lock in place during use.
- Test the Folding Mechanism
 - Practice folding and unfolding the table.
 - Make adjustments to hinges or supports for smooth operation.

Expert Tips for a Successful Build

- Prioritize Safety: Use sturdy hinges and locking mechanisms to prevent accidental folding during operation.
- Choose Quality Materials: Investing in durable materials ensures longevity.
- Customize Your Size: Tailor dimensions to fit your workflow, especially if you frequently work with specific sizes of wood.
- Add a Router or Edge Guide: Incorporate additional features like a router slot or edge guides for versatility.
- Finish the Surface: Seal or paint the surface to prevent splinters and improve durability.

Additional Features and Accessories

Enhancing your folding outfeed table can further improve functionality:

- Dust Collection Ports: Integrate ports to connect with your dust collection system.
- Clamping Systems: Add clamps or hold-downs to secure workpieces.
- Extension Wings: Consider adding removable or foldable extension wings for wider support.
- Sacrificial Tops: Attach removable tops for routing or finishing work.

Maintenance and Long-Term Care

- Regularly inspect hinges and locking mechanisms for wear.
- Tighten bolts and screws periodically.
- Clean the surface to prevent buildup of dust and debris.
- Refinish or reseal the surface periodically to maintain smoothness.

Conclusion

A folding table saw outfeed table is an invaluable addition to any woodworking shop, combining practicality, safety, and space-saving design. By following detailed plans and expert tips, you can craft a customized, sturdy, and functional outfeed table that enhances your cutting accuracy and workflow efficiency. Whether you're supporting large panels or simply looking to optimize your workspace, a well-designed folding outfeed table offers flexibility and professionalism that will serve you for years to come.

Investing time in planning and building your own outfeed table not only saves money but also allows you to tailor the features to your specific needs. With patience and attention to detail, you'll gain a versatile accessory that makes woodworking safer, easier, and more enjoyable.

Question What are the benefits of building a folding outfeed table for my table saw? A folding outfeed table provides additional support for large cuts, improves safety, saves space when not in use, and enhances cutting accuracy by providing a stable surface. **Answer** What materials are recommended for constructing a folding outfeed table? Plywood or MDF are popular choices due to their stability and affordability, complemented with sturdy hinges, locking mechanisms, and a durable surface like laminate or hardwood for the tabletop. Are there specific plans available for building a DIY folding outfeed table? Yes, numerous free and paid plans are available online, including detailed step-by-step guides and diagrams to help you construct a custom folding outfeed table tailored to your workspace. How do I ensure the folding outfeed table is stable and secure during use? Use robust hinges, lock-in-place supports, and secure mounting brackets. Adding

locking mechanisms or support braces that engage when the table is unfolded can significantly improve stability. Can a folding outfeed table be customized for different table saw sizes and needs? Absolutely. Plans can be modified to match your specific saw dimensions, work area, and preferences, allowing for custom features like adjustable height or additional storage. What tools and skills are needed to build a folding outfeed table from plans? Basic woodworking tools such as a saw, drill, screwdriver, and measuring tools are required. Skills in cutting, measuring, assembling, and understanding hinges and supports are also necessary. Where can I find inspiration or community support for my folding outfeed table project? Online woodworking forums, YouTube tutorials, Reddit communities like r/woodworking, and Pinterest boards are excellent sources for ideas, plans, and advice from fellow DIY enthusiasts.

Related keywords: folding outfeed table, table saw accessories, woodworking outfeed table, DIY outfeed table plans, portable outfeed table, woodworking shop setup, table saw extension, saw station design, foldable workshop table, woodworking jigs

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