

DUAL VOLTAGE MOTOR WIRING SINGLE PHASE BALDOR Complete Guide

dual voltage motor wiring single phase baldor is a common topic among electrical professionals and hobbyists working with Baldor motors. Understanding how to properly wire a single-phase Baldor motor for dual voltage operation is essential for ensuring optimal performance, safety, and longevity of the motor. Whether you're replacing a motor or configuring it for a specific voltage supply, having a clear grasp of the wiring procedures and considerations can save time and prevent costly errors. In this comprehensive guide, we'll explore the fundamentals of dual voltage motor wiring, provide step-by-step instructions specific to Baldor single-phase motors, and discuss important safety and troubleshooting tips.

Understanding Dual Voltage Motors and Baldor's Design

What Is a Dual Voltage Motor?

A dual voltage motor is designed to operate efficiently at two different voltage levels, typically 115V and 230V for single-phase motors. This flexibility allows for easier installation and operation in diverse electrical environments. The motor's internal wiring configuration enables it to switch between these voltages without requiring a different motor model.

Why Choose a Baldor Dual Voltage Motor?

Baldor is renowned for manufacturing durable, reliable industrial motors. Their dual voltage single-phase motors are particularly popular in small to medium-sized applications, offering:

- Versatility in power supply options
- Ease of installation in different electrical setups
- Cost savings by avoiding the need for multiple motor models

Understanding how to correctly wire these motors is crucial for leveraging their full potential.

Identifying Your Baldor Motor's Wiring Options

Locating the Wiring Diagram

Most Baldor motors come with a wiring diagram label attached to the motor or included in the

manual. This diagram illustrates the internal connections necessary for switching between voltages. Always consult this diagram before proceeding with wiring.

Wire Terminals and Internal Configurations

Single-phase Baldor motors typically feature a terminal box with designated leads for:

- Start winding
- Run winding
- Common/Neutral

Depending on the motor, you may find multiple terminal leads or a wiring diagram indicating how to connect them for different voltages.

Wiring a Single-Phase Baldor Motor for Dual Voltage

Tools and Materials Needed

Before beginning, gather:

- Screwdrivers (flat and Phillips)
- Wire strippers and crimpers
- Appropriate gauge wire (based on motor specifications)
- Voltage tester or multimeter
- Wire nuts or terminal connectors

Step-by-Step Wiring Instructions

- **Turn Off Power:** Ensure the power supply to the motor is completely disconnected to prevent electrical shock.

- **Access the Terminal Box:** Remove the terminal box cover carefully to expose the internal wiring and terminal leads.

- **Identify the Wiring Configuration:** Refer to the motor's wiring diagram to determine the correct wiring setup for your voltage. Typically, for dual voltage motors:

- For 115V operation: Connect certain leads in a series or parallel configuration as specified.
- For 230V operation: Connect the leads differently, often in parallel, as per the diagram.

- **Connect the Leads:**

- For 115V (single-phase): Connect the start winding and run winding in series, or as specified.
- For 230V: Connect the windings in parallel, which usually involves bridging or connecting leads differently.

- **Secure the Connections:** Use wire nuts or terminal connectors to ensure tight, secure connections. Avoid loose wiring which could cause overheating or failure.

- **Double-Check the Wiring:** Verify all connections against the wiring diagram to ensure accuracy.

- **Replace the Terminal Box Cover:** Once wiring is complete, reattach the cover securely.

- **Power Up and Test:** Turn on the power supply and test the motor's operation at the desired voltage. Use a multimeter to verify correct voltage across windings.

Switching Between Voltages: Tips and Best Practices

Understanding the Wiring Configurations

Most Baldor dual voltage motors are designed with wiring diagrams that specify how to connect the leads for each voltage. Typically, this involves bridging certain terminals for one voltage and leaving them open for another.

Common Wiring Configurations

- **115V Configuration:** Connect leads as shown in the diagram for series winding, often with a specific jumper wire bridging two terminals.

- **230V Configuration:** Connect leads in parallel, which may involve removing the jumper wire or connecting leads differently.

Important Considerations

- Always adhere to the wiring diagram provided by Baldor for your specific motor model.
- Use appropriate wire gauge for your application and local electrical codes.
- Check the motor nameplate for voltage ratings and current specifications.
- Ensure the power supply matches the selected voltage configuration before powering the motor.

Safety Precautions and Troubleshooting

Safety First

Before wiring or working on any electrical device:

- Disconnect power supply
- Use insulated tools
- Wear appropriate personal protective equipment
- Verify power is off using a multimeter

Common Wiring Issues and Solutions

- **Motor Not Starting:** Check wiring connections, ensure correct voltage, and verify the motor is not overloaded.
- **Overheating:** Confirm wiring is correct and that the motor is operating at the proper voltage and load.
- **Unusual Noises or Vibration:** Examine mounting and connections; ensure windings are properly wired.

When to Consult a Professional

If you're uncertain about wiring procedures, or if the motor exhibits persistent issues after wiring, it's advisable to consult a licensed electrician or Baldor technical support to prevent damage or safety hazards.

Conclusion: Ensuring Proper Dual Voltage Wiring for Baldor Single-Phase Motors

Properly wiring a Baldor single-phase dual voltage motor is essential for optimal performance and safety. By understanding the internal wiring configurations, consulting the manufacturer's diagram, and following best practices, you can confidently switch between voltages as needed. Remember always to prioritize safety, double-check connections, and seek professional assistance if unsure. With these guidelines, you'll ensure your Baldor motor operates reliably across different electrical environments, maximizing its lifespan and efficiency.

Keywords: dual voltage motor wiring single phase Baldor, Baldor motor wiring, single-phase dual voltage motor, Baldor motor setup, wiring diagram Baldor motor, switch voltage Baldor motor, motor wiring safety

Dual Voltage Motor Wiring Single Phase Baldor: A Comprehensive Guide for Professionals and Enthusiasts

Introduction

Dual voltage motor wiring single phase Baldor motors are an essential component in various industrial and commercial applications, offering flexibility, efficiency, and ease of installation. These motors are designed to operate seamlessly on different voltage supplies, allowing users to adapt to varying electrical environments without the need for extensive rewiring or additional equipment. Understanding how to properly wire and configure these motors is crucial for ensuring optimal performance, safety, and longevity. This article delves into the specifics of dual voltage wiring for Baldor single-phase motors, providing a detailed overview of their features, wiring configurations, and practical tips for installation and troubleshooting.

Understanding Dual Voltage Single-Phase Baldor Motors

What Are Dual Voltage Motors?

Dual voltage motors are designed to operate effectively at two different voltage levels, typically 115V and 230V. This adaptability makes them ideal for applications where power supply variations exist or where equipment might be moved between different locations with different electrical standards. Single-phase motors are commonly used in smaller machinery, HVAC systems, and residential applications, and Baldor is a recognized manufacturer renowned for producing reliable, high-quality motors.

Why Choose a Dual Voltage Motor?

- Flexibility: Ability to operate across different voltage supplies without rewiring.
- Cost Efficiency: Eliminates the need for separate motors for different voltage systems.
- Ease of Installation: Simplifies setup in various locations with different power standards.
- Maintenance and Troubleshooting: Easier to diagnose issues when understanding wiring configurations.

Features of Baldor Dual Voltage Motors

- Built-in wiring diagrams: Clear, detailed wiring diagrams facilitate correct installation.
- High efficiency: Designed to meet or exceed industry standards.
- Durability: Rugged construction suitable for demanding environments.
- Versatility: Suitable for numerous applications, including pumps, conveyors, and machine tools.

Wiring Configurations for Single-Phase Baldor Dual Voltage Motors

Basic Wiring Principles

Most Baldor dual voltage single-phase motors employ a simple wiring method that involves connecting internal lead wires according to the desired voltage configuration. These leads are typically color-coded, and the motor’s wiring diagram, usually affixed to the motor housing or included in the datasheet, provides exact instructions for wiring.

Common wiring options include:

- 115V operation (single capacitor start or run): Usually involves connecting the start and run windings in series or parallel as specified.
- 230V operation (single capacitor start or run): Typically requires wiring the windings in a different configuration, often in parallel.

Typical Lead Configurations and Color Codes

While wiring specifics can vary based on the model, most Baldor dual voltage motors follow a standard color code:

Lead Color	Description	Voltage Connection
-----	-----	-----
Black	Main winding (hot)	Connect to Line (L1 or L2)
Red	Start winding (auxiliary)	Connect to Line or to other leads depending on configuration
White or Blue	Common or neutral	Connect to neutral (if applicable)
Green or Bare	Ground wire	Connect to ground terminal

Always consult the motor’s wiring diagram for exact details.

Step-by-Step Wiring Procedure

Preliminary Checks

- Power supply verification: Ensure the power supply matches the motor’s rated voltage (115V or 230V).

- Read the wiring diagram: Confirm wiring instructions and lead color codes.
- Inspect leads: Check for damage or corrosion.
- Turn off power: Never attempt wiring with power connected.

Wiring for 115V Operation

- Identify the leads designated for the 115V configuration (usually the black and white leads).
- Connect the black lead to the line terminal (L1).
- Connect the white lead to the neutral terminal (if applicable).
- Connect the ground wire to the motor's ground terminal or grounding point.
- Ensure the start and run windings are wired according to the diagram, often with the start winding connected in series or in a specific configuration.

Wiring for 230V Operation

- Connect the black and red leads for the 230V configuration.
- Wire both leads in parallel across the power supply, ensuring they are connected to L1 and L2.
- Connect the ground wire securely.
- Confirm the wiring matches the diagram, especially the start and run windings.

Final Checks

- Confirm all connections are tight and insulated.
- Verify wiring matches the diagram precisely.
- Double-check grounding for safety.
- Turn on power and run the motor briefly to confirm correct operation.

Troubleshooting Common Wiring Issues

- Motor doesn't start: Check wiring connections, ensure correct voltage, and verify that the capacitor (if used) is functioning.
- Overheating: Confirm wiring matches the specified configuration; improper wiring can lead to unbalanced loads.
- Unusual noise or vibration: Inspect wiring and mounting; incorrect wiring can cause operational issues.
- Circuit breaker trips: Check for shorts or wiring errors.

Safety Precautions

- Always disconnect power before working on wiring.
- Use insulated tools and wear appropriate personal protective equipment.
- Follow local electrical codes and standards.
- When in doubt, consult a qualified electrician or Baldor representative.

Practical Tips for Installation and Maintenance

- Label leads clearly: During initial wiring, label each lead for future reference.
- Keep wiring neat: Proper routing reduces strain and potential damage.
- Regular inspection: Check wiring and connections periodically for signs of wear or corrosion.
- Use proper connectors: Avoid makeshift wiring; utilize appropriate connectors and terminals.
- Document wiring configurations: Keep records for future troubleshooting or upgrades.

Conclusion

Dual voltage motor wiring single phase Baldor motors exemplify versatility and reliability, making them a popular choice for various applications. Proper understanding of their wiring configurations ensures safe operation, optimal performance, and longer service life. Whether you're installing a new motor, upgrading an existing system, or troubleshooting issues, following detailed wiring procedures and safety protocols is paramount. With their robust design and flexible wiring options, Baldor dual voltage motors continue to serve as a dependable solution in countless industries, bridging the gap between different electrical environments with ease and efficiency.

Question How do I identify the wiring configuration for a single-phase Baldor dual voltage motor? You should refer to the motor's nameplate or wiring diagram, which typically shows the different wiring configurations for 115V and 230V. Baldor motors often have color-coded terminals or a wiring diagram indicating how to connect the windings for each voltage. **Answer** What are the steps to wire a Baldor single-phase dual voltage motor for 115V operation? First, ensure the power is disconnected. Then, connect the appropriate terminals as per the wiring diagram for 115V, usually bridging certain terminals and connecting the power supply to the designated terminals. Always verify the wiring with the manufacturer's diagram before applying power. How can I change a Baldor motor from 115V to 230V? To switch from 115V to 230V, disconnect the motor from power, reconfigure the internal wiring according to the wiring diagram (often changing jumpers or connections between terminals), and ensure the connections match the 230V configuration before powering up. What precautions should I take when wiring a single-phase Baldor dual voltage motor? Always disconnect power before working on the motor, verify the wiring diagram for the correct configuration, use insulated tools, and double-check all connections. If unsure, consult the motor's

manual or a professional electrician to prevent damage or injury. Is it necessary to change the wiring if I switch the voltage supply from 115V to 230V on a Baldor motor? Yes, the internal wiring configuration must be changed to match the new voltage supply, as the motor's windings are configured differently for each voltage. Failure to rewire correctly can lead to motor damage or failure. Where can I find the wiring diagram for my Baldor dual voltage motor? The wiring diagram is typically located on the motor's nameplate or on a label attached to the motor. You can also find it in the Baldor motor's user manual or technical datasheets available on Baldor's website or by contacting their customer support.

Related keywords: dual voltage motor wiring, single phase motor wiring, Baldor motor wiring diagram, dual voltage motor connection, single phase motor wiring diagram, Baldor motor wiring instructions, dual voltage motor hookup, single phase motor hookup, Baldor motor wiring tips, dual voltage motor wiring diagram

LINE FOR NOKIA 206 DUAL SIM

Line for Nokia 206 Dual SIM: The Perfect Accessory for Your Feature Phone

Line for Nokia 206 Dual SIM is an essential addition for users seeking a reliable and efficient messaging and calling experience. The Nokia 206 Dual SIM is a popular feature phone that combines simplicity with functionality, making it ideal for users who prefer a straightforward mobile device without the complexity of smartphones. To enhance its capabilities, many users turn to Line, a leading instant messaging app, to stay connected with friends, family, and colleagues. This article explores everything you need to know about using Line on the Nokia 206 Dual SIM, including installation, features, tips, and troubleshooting.

Understanding the Nokia 206 Dual SIM

Key Features of Nokia 206 Dual SIM

- **Dual SIM Support:** Allows users to operate two SIM cards simultaneously, ideal for managing personal and professional contacts.
- **Display:** 2.4-inch QQVGA display providing clear visibility.
- **Battery Life:** Long-lasting battery life, typically up to 21 hours of talk time.
- **Camera:** VGA camera for basic photography needs.
- **Connectivity:** Supports 2G networks, Bluetooth, and micro USB for data transfer.

- Media Features: FM radio, MP3 player, and expandable storage.

Why Choose Nokia 206 Dual SIM?

- Cost-effective and easy to use.
- Long battery life ensures prolonged usage without frequent charging.
- Dual SIM functionality provides flexibility for users managing multiple numbers.
- Suitable for basic communication needs, especially in areas with limited internet infrastructure.

Using Line on Nokia 206 Dual SIM

Can You Install Line on Nokia 206 Dual SIM?

The Nokia 206 Dual SIM is a feature phone operating on the Series 30+ platform, which does not support Android or iOS apps. Since Line is primarily a smartphone app designed for Android and iOS devices, it cannot be directly installed on Nokia 206 Dual SIM. However, there are alternative ways to stay connected via Line for users of feature phones:

- Using a Smartphone: Install Line on a compatible smartphone and use it alongside your Nokia 206 Dual SIM.
- Web-based Messaging: Access Line through a web browser on smartphones or computers.
- Third-party Apps: Some Java-based or Symbian apps might offer limited messaging features, but Line itself remains incompatible.

Conclusion: Direct installation of Line on Nokia 206 Dual SIM is not feasible. Users seeking Line's features will need a smartphone or compatible device.

Alternative Methods to Use Line with Nokia 206 Dual SIM

- Use a smartphone with Line installed to communicate with contacts.
- Sync contacts and messages across devices for seamless communication.
- Use a dual-phone setup: a feature phone for calls/SMS and a smartphone for Line.

Maximizing Communication with Nokia 206 Dual SIM

Effective Use of Dual SIM Functionality

- Manage Contacts: Keep personal and professional contacts organized on separate SIM cards.
- Switching Calls and Messages: Use the dual SIM menu to select the active SIM for calls and messages.
- Cost Management: Choose the most cost-effective SIM for calls, texts, and data usage.

Complementing Nokia 206 with Smartphone Apps

While the Nokia 206 cannot run Line, you can:

- Keep a smartphone nearby for online messaging.
- Use apps like WhatsApp or Messenger on smartphones for instant messaging.
- Use the Nokia 206 for basic calls and SMS, reducing data costs.

Enhancing Your Nokia 206 Dual SIM Experience

Accessories to Improve Usage

- Power Banks: Extend battery life during long outings.
- Bluetooth Headsets: Hands-free calling and music.
- Micro USB Cables: Easy data transfer and charging.

Keeping Your Device Secure

- Regularly update contacts and backup data.
- Use PINs and screen locks to secure your device.
- Avoid installing unsupported apps to prevent malware.

Tips for Optimal Use of Nokia 206 Dual SIM

Battery Conservation Tips

- Turn off Bluetooth and FM radio when not in use.
- Reduce screen brightness.
- Limit the use of background lighting and apps.
- Use power-saving mode if available.

Managing Storage and Media

- Use microSD cards to expand storage.
- Regularly delete unnecessary media files.
- Organize contacts and messages for easy access.

Maintaining Your Device

- Keep the device clean and free from dust.
- Use original chargers and accessories.
- Perform software updates if available through the manufacturer.

Conclusion: Is Nokia 206 Dual SIM Right for You?

The Nokia 206 Dual SIM is an excellent choice for users who prioritize basic communication, long battery life, and dual SIM flexibility. While it does not support advanced apps like Line directly, it complements smartphone use by handling calls, SMS, and media playback seamlessly. For users who want to stay connected via Line, the best approach is to use a compatible smartphone alongside their Nokia 206 device. This combination ensures they can enjoy the simplicity of the feature phone while leveraging the powerful messaging capabilities of Line on their smartphone.

Final Thoughts and Recommendations

- Consider your communication needs before choosing a device setup.
- Use the Nokia 206 Dual SIM for reliable voice calls and SMS.
- Invest in a smartphone if instant messaging via Line and other apps is essential.
- Keep your devices updated and well-maintained for optimal performance.

By understanding the capabilities and limitations of Nokia 206 Dual SIM, users can make informed decisions on how to maximize their mobile communication experience, ensuring they stay connected in the most efficient and cost-effective way possible.

Line for Nokia 206 Dual SIM: A Comprehensive Guide to the Classic Feature Phone

In the realm of mobile phones, especially those designed for simplicity and reliability, the Line for Nokia 206 Dual SIM stands out as a testament to Nokia's enduring legacy. This device, though modest in its specifications, continues to serve a niche of users who prioritize durability, long battery life, and straightforward communication over the bells and whistles of modern smartphones. Whether you're considering this device for basic calling, texting, or as a backup phone, understanding its features, capabilities, and limitations is essential. In this guide, we will explore everything you need to know about the Nokia 206 Dual SIM, from its design and features to tips for

optimizing its use.

Introduction to Nokia 206 Dual SIM

The Nokia 206 Dual SIM is a classic feature phone that embodies Nokia's reputation for durability and simplicity. Launched as part of Nokia's 200 series, it caters to users who want a reliable device for everyday communication without the distractions of smartphones. The dual SIM functionality makes it especially appealing in markets where users prefer to manage multiple numbers for personal and business purposes or to take advantage of different network providers.

Design and Build Quality

Compact and Ergonomic

The Nokia 206 Dual SIM features a compact design that fits comfortably in the hand. Its small form factor makes it a portable companion for those who prefer a lightweight device. The phone sports a traditional candy bar shape with smooth edges, which enhances grip and handling.

Durable Construction

Nokia has always been known for building rugged phones, and the Nokia 206 is no exception. Its plastic body is sturdy enough to withstand everyday bumps and minor drops. The keypad is tactile and well-spaced, making typing and dialing effortless. The screen, while small, is protected by a durable cover that can handle basic scratches.

Display and User Interface

Screen Specifications

- Size: 2.4 inches
- Resolution: 240 x 320 pixels
- Display Type: TFT LCD

The display offers bright and clear visuals suitable for viewing contacts, messages, and basic multimedia. While it's not designed for multimedia consumption or high-definition viewing, it fulfills the needs of a feature phone.

User Interface

The Nokia 206 runs on Nokia's Series 30+ operating system, which provides a simple, menu-driven

interface. Navigating through the device is intuitive, with a straightforward layout that requires minimal learning curve.

Dual SIM Functionality

One of the key features of the Nokia 206 is its dual SIM capability. This allows users to:

- Manage two phone numbers simultaneously
- Switch between SIM cards easily
- Save on call and data costs by choosing the optimal network provider

The device supports dual standby, meaning both SIMs can be active but only one can be used at a time for calls or messages.

Key Features and Specifications

Connectivity

- GSM Network Support: 900/1800 MHz
- Bluetooth: Yes, for connecting with accessories or transferring files
- FM Radio: Yes, with built-in antenna
- 3.5mm Audio Jack: Yes, for headphones
- Micro USB Port: For charging and data transfer

Storage and Memory

- Internal Storage: Approx. 16 MB (suitable for contacts and messages)
- Expandable Storage: MicroSD card slot supporting up to 32 GB

Battery

- Type: Removable Li-Ion 1020 mAh battery
- Battery Life:
 - Up to 21 hours of talk time
 - Up to 30 days of standby

The impressive battery life is one of the standout features, providing long-lasting performance

without frequent charging.

Camera

- Rear Camera: 1.3 MP
- Features: Basic photo capture, no advanced features

While the camera quality is modest, it suffices for quick snapshots or casual photography.

Other Features

- Music Player: Supports MP3 and other basic formats
- Messaging: SMS, MMS
- Other Apps: Basic calendar, alarm, calculator, and voice recorder

Pros and Cons of Nokia 206 Dual SIM

Pros

- Exceptional battery life, ideal for long trips or emergencies
- Robust build quality, resistant to daily wear and tear
- Dual SIM support, offering flexibility and cost savings
- Simple interface, perfect for non-tech-savvy users
- Affordable price point

Cons

- Limited storage capacity without microSD expansion
- Small screen size, not suitable for multimedia or browsing
- Basic camera capabilities
- No internet browsing (limited to GPRS/EDGE, if supported)
- Lacks features found in smartphones (Wi-Fi, apps, high-resolution camera)

Tips for Maximizing Your Nokia 206 Dual SIM

Managing Dual SIMs Effectively

- Assign specific SIMs for calls and messages to streamline communication.
- Use different ringtones or alerts for each SIM to identify incoming calls easily.
- Switch between SIMs quickly from the menu or dedicated button.

Extending Storage

- Use a microSD card to store music, photos, and files.
- Regularly transfer data to a computer or cloud storage to free up space.

Battery Optimization

- Turn off Bluetooth and radio when not in use.
- Reduce screen brightness and set shorter screen timeout intervals.
- Use the power-saving mode if available.

Maintaining the Device

- Keep the device clean and free from dust.
- Replace the battery when it shows signs of reduced capacity.
- Use original chargers and accessories to prevent damage.

Is the Nokia 206 Dual SIM Right for You?

The Nokia 206 Dual SIM is best suited for:

- Users who need a reliable, straightforward phone for calls and texts.
- Individuals in areas with limited internet connectivity.
- People who prioritize battery life and durability over multimedia features.
- Those seeking an affordable backup phone.

However, if you require internet access, high-quality photos, or apps, a modern smartphone might be more appropriate.

Conclusion

The Line for Nokia 206 Dual SIM exemplifies Nokia's commitment to producing durable, easy-to-use feature phones that cater to specific user needs. While it lacks the advanced features of

smartphones, its simplicity, long battery life, and dual SIM functionality continue to make it a valuable device for many users worldwide. Whether you are looking for a secondary phone, a device for basic communication, or a rugged backup, the Nokia 206 Dual SIM remains a dependable choice.

By understanding its features and best practices, you can maximize your experience with this classic device and enjoy the reliable performance that Nokia has been known for over the decades.

QuestionAnswer Does the Nokia 206 Dual SIM support 3G connectivity? No, the Nokia 206 Dual SIM supports 2G networks only, so it does not have 3G connectivity. What is the camera specification on the Nokia 206 Dual SIM? The Nokia 206 Dual SIM features a 1.3 MP rear camera with basic photo capabilities. Can I use two different network providers simultaneously on the Nokia 206 Dual SIM? Yes, the Nokia 206 Dual SIM allows you to use two SIM cards from different operators simultaneously. What is the battery life like on the Nokia 206 Dual SIM? The device offers up to 21 hours of talk time and several days of standby battery life on a single charge. Does the Nokia 206 Dual SIM support internet browsing? Yes, it supports basic GPRS/EDGE for internet browsing, but it is not designed for high-speed mobile internet. Is the Nokia 206 Dual SIM suitable for multimedia and social media apps? The phone is designed mainly for calls and messages; it has limited multimedia features and does not support popular social media apps.

Related keywords: Nokia 206 Dual SIM, mobile phone, feature phone, dual SIM phone, Nokia 206 specifications, cheap mobile, classic phone, keypad phone, dual SIM smartphone, Nokia mobile accessories

Read the full article online: [LINE FOR NOKIA 206 DUAL SIM](#)